65 52 CD/DVD drives and special devices

	Type	Thread	Tightening specification	Measure
1AZ Retaining screw, CD/DVD changer to bracket	E60, E61, E63, E64			0.7 Nm
	E65, E66, E67, E70			0.8 Nm
	E83			1.0 Nm
	E53, E85, E90, E91, E92, E93			1.2 Nm
2AZ Mounting bracket CD/DVD changer to body	E83			6.0 Nm
	E90, E91, E92, E93			3.3 Nm
	E53			4.9 Nm
	E60, E61, E63, E64			5 Nm
	E85, E86			4.4 Nm
3AZ CD/DVD drive to Car Communication Computer	E61, E60, E63, E64, E81, E82, E87, E88, E90, E91, E92, E93, R56			0.4 Nm
4AZ Rear cabin DVD player to centre console	E70			3 Nm
5AZ CD/DVD changer to glovebox	E70			6 Nm
6AZ Car Communication Computer (CCC) to instrument panel	E70, E71			2.8 Nm

65 13 Speakers

	Type	Thread	Tightening specification	Measure
1AZ Mid-range speaker to door trim panel	E81, E82, E87, E88, E90, E91, E92, E93			3 Nm
	E70, E71			1.5 Nm
2AZ Central bass to seat cross-member	E70, E71			4 Nm

65 52 CD/DVD drives and special devices

	Type	Thread	Tightening specification	Measure
1AZ Retaining screw, CD/DVD changer to bracket	E60, E61, E63, E64			0.7 Nm
	E65, E66, E67, E70			0.8 Nm
	E83			1.0 Nm
	E53, E85, E90, E91, E92, E93			1.2 Nm
2AZ Mounting bracket CD/DVD changer to body	E83			6.0 Nm
	E90, E91, E92, E93			3.3 Nm
	E53			4.9 Nm
	E60, E61, E63, E64			5 Nm
	E85, E86			4.4 Nm
3AZ CD/DVD drive to Car Communication Computer	E61, E60, E63, E64, E81, E82, E87, E88, E90, E91, E92, E93, R56			0.4 Nm
4AZ Rear cabin DVD player to centre console	E70			3 Nm
5AZ CD/DVD changer to glovebox	E70			6 Nm
6AZ Car Communication Computer (CCC) to instrument panel	E70, E71			2.8 Nm

65 13 Speakers

	Type	Thread	Tightening specification	Measure
1AZ Mid-range speaker to door trim panel	E81, E82, E87, E88, E90, E91, E92, E93			3 Nm
	E70, E71			1.5 Nm
2AZ Central bass to seat cross-member	E70, E71			4 Nm

	Type	Thread	Tightening specification	Measure
1AZ Airbag control unit	E36, E38, E39, E46, E52, E53			8.8 Nm
	E85			4.6 Nm
	E60, E61, E63, E64, E83, E81, E87, E90, E91, E92, E93			8.0 Nm
	E60 / from 09/2005, E61 / from 09/2005			8.0 Nm
2AZ Impact sensor for side airbag	E36, E38, E39, E46, E52, E53			5.5 Nm
3AZ Sensor, front	E83, E85, E86			8.0 Nm
4AZ Sensor, A-pillar	E65, E66			4.5 Nm
5AZ Sensor, B-pillar	E60, E61, E63, E64, E65, E66, E85, E86			4.6 Nm
	E81, E83, E87, E90, E91, E92, E93			8.0 Nm
6AZ Sensor, vehicle centre	E65, E66			5.5 Nm
	E60, E61, E63, E64			8.0 Nm
7AZ Sensor, front door	E65, E66			8.2 Nm
	E60,, E61, E90, E91, E92, E93			8.0 Nm
	E85, E86			5.6 Nm
	E83			4.6 Nm
8AZ Sensor, rear seat	E65, E66			8.0 Nm
9AZ Acceleration sensor, front	E63, E64, E90, E91, E92, E93		Replace screws	8.0 Nm

	E60, E61		Replace screws	7.0 Nm